

Bioelectricity Generation and Treatment of Sugar Mill Effluent Using a Microbial Fuel Cell

Ravinder Kumar, Lakhveer Singh, and A.W. Zularisam

Abstract—Microbial fuel cells are (MFCs) fascinating bioelectrochemical devices that use living catalysts to produce electric energy from organic matter present naturally in the environment or in waste. In this study, sugar mill effluent (SME) was used as the anodic substrate in a double chambered MFC for an application of electricity generation. The maximum power density, 140 mW/m^2 was achieved with 50% concentration of SME. Maximum chemical oxygen demand (COD) removal obtained was 56 % when 50% concentration of SME was used as the anodic substrate. These results demonstrated that SME is a suitable substrate in a MFC for bioelectricity production and its treatment.

Index Terms—Microbial fuel cell, sugar mill effluent, bioelectricity.

I. INTRODUCTION

Microbial fuel cells (MFCs) are bioelectrochemical devices, a fascinating emerging technology used for the generation of electric current from different complex organic and inorganic sources using living microorganisms as biocatalysts [1]. A MFC generally consists of two chambers, an anode (anaerobic chamber) and a cathode (aerobic chamber). The anode and the cathode are interconnected by a proton exchange membrane (generally made up of Nafion or Ultrix). The microorganisms at the anode oxidize the organic compounds to carbon dioxide, electrons and protons. Electrons can be transferred to the anode by electron mediators or shuttles and via electrically conductive filaments, known as nanowires [2]. Chemical mediators (e.g. neutral red) can also be added to the system to allow electricity production by bacteria which otherwise unable to use the electrode [3]. Electrons transferred to the anode pass through a resistor or other type of electrical device to the cathode. The cathode may be exposed to the air or submerged in aerobic water. Protons released migrate to the cathode through a proton exchange membrane, where they combine with electrons and oxygen to form water [4]. Besides electricity generation, other applications of MFCs are bioremediation, sensors and powering electronic monitoring devices [5].

Interestingly, MFCs are also able to treat wastewater and produce electricity simultaneously. The substrate is a pivotal factor along with electrode material, membrane material, and reactor design which influences the performance of

MFC [6]. Substrates such as swine wastewater, starch processing wastewater, brewery wastewater, and domestic wastewater resulted in low-power density whereas simple substrates such as glucose, acetate has been intensely studied which showed high-power density [7]. In sugar mill industry, a large amount of water is consumed during saccharification process which results in huge wastewater referred as SME. SME has a high content of the organic material and subsequently high biochemical oxygen demand (BOD), particularly because of the presence of sugars and organic material in the beet or cane. Earlier reported typical levels of biochemical oxygen demand (BOD) are 4000–7000 mg/L in untreated SME while chemical oxygen demand (COD) is up to 10,000 mg/L and the total suspended solids are up to 5000 mg/L. In addition to the sugars and organic materials, SME also contains crop pests, pesticide residues, and pathogens [8]. Electricity production by MFCs has been reported in the literature using carbohydrate-rich wastes such as food processing wastewater, starch processing wastewater and chocolate-based wastewater [9]. In this study, sugar mill wastewater was used as the substrate to produce electricity and for wastewater treatment.

II. MATERIALS AND METHODS

A. Sample Collection and Characterization

SME was collected from Malayan Sugar Manufacturing Company BHD, Jalan Sultan Ismail, Kuala Lumpur, Malaysia and kept in a refrigerator at 4°C before to use. Standard SME (100% waste concentration) was diluted with distilled water and pH was adjusted in the range from 7 to 7.2 for the adaptation of microbial growth, further, 50% SME was taken throughout the study. Other characteristics of SME (50%) are given in Table I.

B. MFC Configuration and Operation

A double chamber MFC used for the study was constructed of the glass material (borosilicate) with a working volume of 500 mL purchased from Shangai Sunny Scientific, China. An equal size of polyacrylonitrile carbon felt (PACF) ($4.5 \times 0.5 \times 5$) was used as the electrode in both chambers of MFC. The anode and cathode chambers were separated by a Nafion 117 membrane (Dupont Co., USA), was drenched overnight in dilute HCL followed by washing with DI water 4-5 times prior to use. Prior to use PACF in MFC, it was washed 4-5 times with water to remove impurities. SME (50%) was loaded in the anode chamber and was inoculated with anaerobic sludge under N_2 atmosphere. KmNO_4 solution was used as catholyte and its concentration was kept constant throughout the experiment.

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The anode and cathode electrodes were connected by using copper wires with a resistor to form a circuit. The MFC was operated at the ambient temperature from 25 to 28 °C.

C. Measurement and Analysis

A digital multimeter with a data logger (Fluke 289) was used to measure voltage and current across an external 1000Ω resistor. Power density (PV, Watts per cubic meter) normalized by volume and power density normalized by surface area (PA, Watts per square meter) were measured and calculated using the following equations:

$$P=VI \quad (1)$$

$$P_{AN} = V^2 / A_{AN} R \quad (2)$$

$$P_v = V^2 / vR \quad (3)$$

where A = area of anode electrode (square meter), P = power (Watts), V =the potential (volts), v = working volume of anode (cubic meter), R = external resistance (ohm) and I = current (ampere). The Coulombic efficiency of the system was calculated by integrating the measured current relative to the maximum current possible based on the observed COD removal. Further, the wastewater characteristics such as chemical oxygen demand (COD), total solids, total suspended solids, ammoniacal nitrogen, nitrate nitrogen, and total dissolved solids were analyzed for SME by standard methods [9]. Moreover, SME from the anode was tested for COD periodically for every 24 h. The COD of SME was determined using a COD cell test kit (0–1,500-mg/L range; Hach, USA) and measured using a COD reader (Hach DRB 200, USA). The COD removal efficiency (η) was calculated using the equation; $\eta = \text{COD}_0 - \text{COD}_t / \text{COD}_0$, where COD_0 is the initial COD of SME in anode chamber and COD_t is COD of SME in anode chamber at a particular time.

III. RESULTS AND DISCUSSION

A. Power Generation

The MFC was operated with 50% of SME for simultaneous power generation and wastewater treatment; the microorganisms needed were already present in SME. After a complete a cycle of replacing the wastewater over 118 h, maximum voltage 318 mV was obtained (1000Ω), producing a maximum power density 140 mW/m² (1000Ω, 50 mA/m²) with 50% of SME, shown in Fig. 1. The initial power generation was lower due to the low catalytic activity of microorganisms present in the wastewater. Thereafter the power generation increased because of higher biological activity. Power generation vs. time from 50% of SME is presented in Fig. 2. It reveals that power generation in the batch mode included the ascending phase followed by the stationary phase. As the initial COD of the SME was high, more substrates were available for the microorganisms to oxidize. However, some of the substrates were converted into fermentation products; subsequently most of the electrons were not available for the power generation. The lower power density obtained could be due to the higher

internal resistance caused by the presence of a membrane, the longer distance between the anode and cathode electrodes and the ohmic loss [10].

TABLE I: PHYSIOCHEMICAL PROPERTIES OF 50% SUGAR MILL EFFLUENT

| Parameters | Characteristic value |
|--------------------------------|----------------------|
| Color | Blackish grey |
| pH | 7-7.2 |
| Chemical oxygen demand (COD) | 7210 |
| Biological oxygen demand (BOD) | 2850 |
| Alkalinity | 550 |
| Dissolved solids | 1875 |
| Suspended solids | 318 |
| Ammoniacal nitrogen | 16 |
| Nitrate nitrogen | 98 |

Note: All values are in mg/l except pH and color.

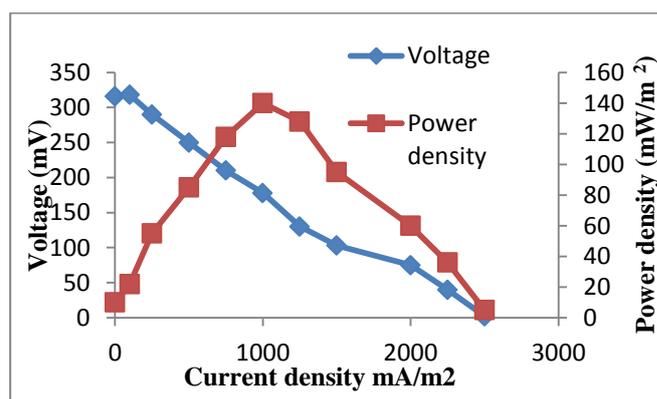


Fig. 1. Power density and voltage as a function of current density obtained using external resistors of 10Ω to 1000Ω.

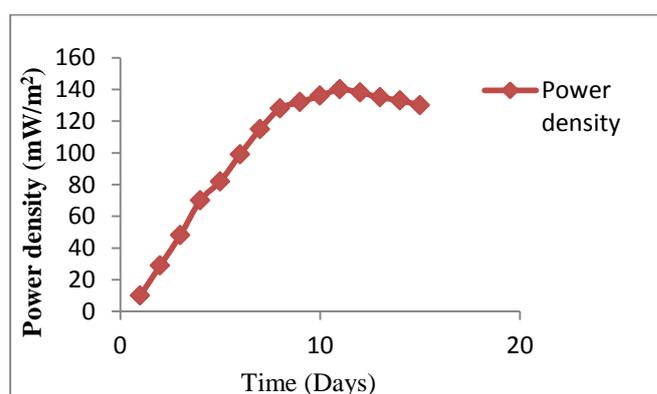


Fig. 2. Power density generation (maximum power density has been taken of each day after measuring every 30 minutes).

Clostridium sp. and *Thiobacillus ferrooxidans* have been reported predominantly in SME and the other unknown diverse bacterial populations may also exist in SME. The microorganisms present in SME anaerobically metabolize the complex carbohydrates into simple molecules. The existence of cytochromes on the outer membrane of

Clostridium sp. has already been reported [11]. The electrons produced during the oxidation of complex molecules in the anode chamber are directly transferred to the electrode through the cytochromes. Fermentative bacteria are required to metabolize the complex organic materials of SME into fermentation products to generate bioelectricity. The lack of electrochemically active bacteria could also be the reason for low power density due to the incomplete utilization of SME and consequently.

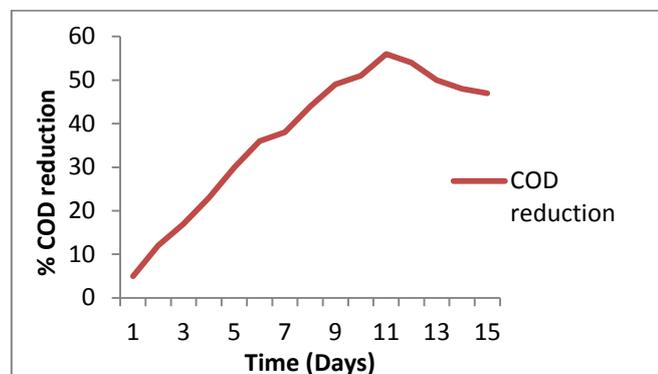


Fig. 3. Effect of initial COD on coulombic efficiency and power density.

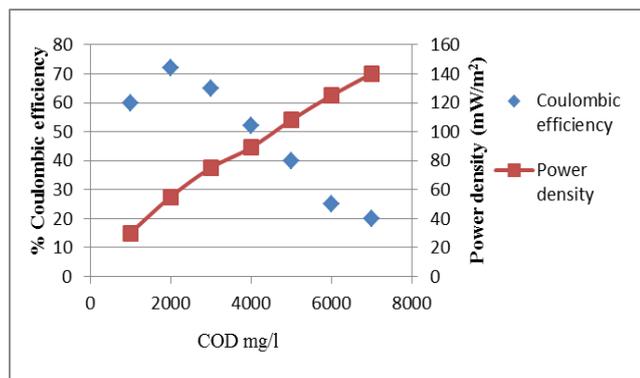


Fig. 4. % COD removal efficiency of MFC using 50% sugar mill effluent.

B. Efficiency of MFC and Treatment of SME

SME treatment and efficiency of the MFC with SME was evaluated by comparing before and after treatment values of wastewater parameters. MFC was operated for 15 days and wastewater parameters were examined on each operating day. On the initial days, MFC didn't show much efficiency and treatment but showed maximum efficiency and treatment between 10th and 12th day. In this study, about 56 % of maximum COD removal was achieved from 50% of SME, described in Fig. 4. Sugar industrial effluent was treated earlier with different techniques which showed better results; more than 90% COD removal was obtained when beet sugar wastewater was treated with up-flow anaerobic fixed bed (UAFB) bioprocess technology [12]. Also, about 86% COD was achieved when simulated beet sugar factory wastewater was treated electrochemically [13]. However, maximum BOD removal and dissolved solids removal determined in this study were 54% and 60% respectively.

C. Effect of Initial COD on Coulombic Efficiency and Power Density

The coulombic efficiency (CE) was measured and related

with initial COD, our results showed that CE decreased with the increase in initial COD and power density increased with increase in initial COD. The variation of coulombic efficiency and power density with initial COD is presented in Fig. 3. The coulombic efficiency of wastewater depends on the complexity of different substrates present in wastewater. MFCs fed with complex wastewater showed low coulombic efficiency in the earlier studies [14]. A maximum 72% CE was achieved in the study which was quite appreciable. Cell growth can decrease the coulombic efficiency due to the diversion of electrons into biomass. Power density decreases with a decrease in initial COD. High power densities were achieved with SME of high COD values [15]. Maximum power density 140 mW/m² was measured successfully in the operation of using 50% SME.

IV. CONCLUSION

In this study, an MFC was operated using SME for bioelectricity production and its treatment. Polyacrylonitrile carbon felt was used as the electrode material in both chambers of the MFC. The cell was operated for 15 days in batch-fed mode. The maximum power density 140 mW/m² was successfully achieved and maximum 56% reduction in COD was measured using 50% SME as a substrate.

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